



February 14, 2012

CREST PRECAST, INC.  
STEVE MADER  
609 KISTLER DR  
LA CRESCENT MN 55947-1721

Re: Description: SEWAGE TANKS, CONCRETE  
Manufacturer: CREST PRECAST, INC.  
Product Name: SEPTIC, HOLDING OR PUMP  
Model Number(s): 1850  
(43.0 IN. L.L., 43.32 GAL/IN, 120 IN. MAX. DEPTH OF BURY, 1862 gals. actual capacity for holding tank; 892 G.P.D. WHEN USED AS A SEPTIC TANK BASED ON A 3 YR. SERVICE INTERVAL FOR RESIDENTIAL WASTEWATER; TANK DIMENSIONS = 139 IN. L x 78 IN. W x 43 IN. H)  
**Product File No: 20110378**

The specifications and/or plans for this plumbing product have been reviewed and determined to be in compliance with chapters SPS 382 through 384, Wisconsin Administrative Code, and Chapters 145 and 160, Wisconsin Statutes.

The Department hereby issues an approval based on the Wisconsin Statutes and the Wisconsin Administrative Code. **This approval is valid until the end of NOVEMBER 2016.**

This approval is contingent upon compliance with the following stipulation(s):

- This product is approved to use the following:
  - Two inch schedule 40 PVC cast in riser for electrical wiring.
  - Neenah Foundry gasketed access cover.
  - Bilco locking hinged access cover.
  - Pipe materials constructed in conformance with Table 84.30-2 or 84.30-11, Wis. Admin. Code poured into tank cover or access cover.
  - Four inch discharge opening in riser.
  - Dual inlets at end of tank with one access opening above both inlets.
  - Dual outlets at end of tank with one access opening above each outlet.
  - Side outlets for dose tanks.
  - Bottom and side pipe openings for siphon, pump and holding tanks.
  - Six, eight and ten-inch inlet and outlet openings.
  - Press Seal "Cast-A-Seal" and PSX Gasket System by Press Seal Gasket Corp., Polylok II High Pressure Pipe Seal by Polylok, and A-Lok X-Cel by A-Lok Products, Inc..
  - Department approved effluent filter installed in accordance with the product approval for the filter including a properly sized and located access opening for service and maintenance.
- This tank must be designed to withstand the pressures to which it will be subjected.
- The manufacturer must keep at the manufacturing plant a set of plans and specifications bearing the department's stamp of approval. The plans and specifications must be open to inspection by an authorized representative of the department.
- When this product receives wastewater from dwellings and is used as a septic tank, it will produce an effluent quality with a maximum monthly average value for BOD5 of greater than 30 mg/L and less than or equal to 220 mg/L TSS, or greater than 30 mg/L or less than or equal to 150 mg/L TSS, and F.O.G. of less than 30 mg/L.

- **Bedding:** Tanks must be placed on soils capable of bearing the weight of tank and its contents, when full. Soft soils or bedrock must have 3 inches of tamped material, sand or gravel, 100% of which passes ½ -inch screen.
- **BACKFILL:** Sidewall-backfill must consist of material 100% of which will pass through a 2-in. screen and be made up of dry soil, sand or gravel. A minimum (avg.) of 12 inches on all sides of the tank from base to top is recommended. No parallel backfilling or compaction along the sidewalls is recommended. No wheel-tracking or track loading on sidewalls is recommended. Cover-backfill up to 7-feet of loading must be dry and pass through 4-inch screen.

This approval supersedes the approval issued on 9/18/2006 under product file number 20060425.

This approval letter shall be incorporated with your previously approved plans and/or specifications approved under product file number 20060425

**As of May 15, 2008, a copy of a successful water tightness test report for this product must be AVAILABLE FOR INSPECTION AT THE MANUFACTURER'S PLANT prior to this product being used as a POWTS holding or treatment tank in Wisconsin.**

The department is in no way endorsing this product or any advertising, and is not responsible for any situation which may result from its use.

Sincerely,

Jean M. MacCubbin, CST  
Engineering Consultant--Plumbing Products Review  
DSPS WEST, Safety & Buildings Div.  
PO Box 2658  
201 W Washington Ave.  
Madison WI 53703-2658  
Phone: 608-266-0955; Fax: 608-283-7456  
E-mail: Jean.MacCubbin@WI.GOV